

**TOOLS** A COMPLETE LINE OF SLOTTING TOOLS



### STABLE AND REPEATABLE SYSTEMS

Each Cabe machine is characterized by a wide range of accessories, including hand tools for slotting machines studied by Cabe and fixing and replacement systems on the machines, that are immediately patented.

The technical team studies the types of processes necessary for the client and provides the most suitable custom tools for the material or the cutting speed required. Combined with the toolholder block with high repeatability, the tools are always positioned at the centre of the hole.

# NEW LINE OF TOOLS



#### **TOOL HOLDER BLOCK**

The innovative tool holder with high repeatability guarantess that the tools are always at the centre of the hole. Combined with the tool holder, the "VCT" system, virtual tool change, allows two processes with different tools without having to stop the machine to make the change. Both are Cabe patents.



## SUPPLY SYSTEM

The new line of tools for the slotting machine is characterized by an advanced internal refrigerant cooling system that helps the chip leakage during machining.



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## **TOOLS SERIES BA4 - BA25 mm**

	Code boring bar	Dimensions (mm)	Insert code	
		LI		
	BA4*	60	UT4	
	BA5*	60	UT5	
	BA6	70	UT6	
	BA8	80	UT8	
	BAIO	80	UTIO	
	BAIOL	135		
	BA12	110	UTI2	
	BAI2L	190		
	BA14	110	- UTI4	
	BA14L	190		
	BA16	120	- UT16	
	BA16L	210		
	BA18	135	- UT18	
	BA18L	225		
	BA20	145	- UT20	
	BA20L	245		
	BA22	145	- UT22	
	BA22L	245		
	BA25	200	- UT25	
	BA25L	300		



Each tool is available to process different materials: the type of material must be declared at the time of order. Special tools on request: contact our technical department for more details. Tools made for holes according to the UNI6604 Regulation.

\*Available also with stiffener. With H7 tolerance available on stock, other tolerances available within 10 working days.