

# TABLE-UP BROACHING MACHINES

RISHMV MODELS



## UNIQUE AND FLEXIBLE

A full range of electromechanical broaching machines for internal use, with moving table, the outcome of decades of experience. The broaching machines with moving table are easy to install without the need for a floor pit. The machine has a control panel for setting all its parameters: broach speed, equipment position control, broaching force with alarm threshold. The machine is ideal both for high throughput automatic lines and for lines with continuous format changeovers.

Monolithic structure made of cast iron to ensure precision cutting with vibration absorption during machining.

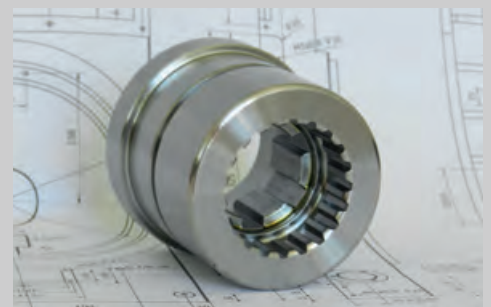


## CHARACTERISTICS

- Robust steel frame.
- High quality components: planetary roller screw, brushless motor, 1 to 3 broaching stations.
- Suited for various broaching length
- Suited for emulsion and full oil.
- FANUC control panel.

## OPTIONALS

- Chip conveyor.
- Double filtering action external purification system with fabric and magnetic disks.



## BENEFITS

- High quality components: planetary roller screw, brushless motor, 1 to 3 broaching stations.
- Suited for various broaching lengths.
- High cutting precision.
- FANUC control panel: programming flexibility.
- No need to for a pit in the floor.





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### CHARACTERISTICS

|                       |                   |
|-----------------------|-------------------|
| Cutting force [ton]   | from 4 to 70      |
| Tool stroke [mm]      | from 1000 to 3000 |
| Table dimensions [mm] | from 250 to 500   |

### INSTALLATION EXAMPLE

The machine with moving table can be installed without any need for a pit in the floor.

